



IFS 300SP

Technical Data Sheet

PLSF 70095 RAL 7042 Traffic Gray A

Description:	PLSF 70095, RAL 7042 Traffic Gray A is thermo-setting Polyester-TGIC powder coatings and designed specifically for architectural applications and exterior durability. It is formulated with Polyester resin technology and high performance pigments to conform to the performance requirements of AAMA2603-20.	
Features and Benefits:	*1+ year film integrity on properly pre-treated aluminum available *1-2 year color retention available *Very good flow (smooth film appearance) *Scratch and Mar resistance powder coating (Hard wearing/serviceable finish)	
Applications:	Extruded Architectural aluminum including window, Curtain wall, and door frames, Extruded panel work on commercial buildings, etc.	
Typical Powder Properties:	Specific Gravity (ASTM D5965-96, C) Theoretical Coverage Shelf life (at below 80°F in dry condition)	1.73±0.05 111 sq.ft/lb./mil 12 months
Typical Coatings Performance:	Film Thickness (ASTM D7091) Gloss 60°angle (AAMA 2603-20, Sec. 8.2.2) Hardness (AAMA 2603-20, Sec. 8.3.2) Dry Adhesion (AAMA 2603-20, Sec. 8.4.2.1) Boiling Water Adhesion (AAMA 2603-20, Sec. 8.4.2.2) Wet Adhesion (AAMA 2603-20, Sec. 8.4.2.3) Direct Impact Resistance (AAMA 2603-20, Sec. 8.5.2) Muriatic Acid Resistance (AAMA 2603-20, Sec. 8.6.1) Mortar Resistance (AAMA 2603-20, Sec. 8.6.2) Detergent Resistance (AAMA 2603-20, Sec. 8.7.3) Humidity Resistance (ASTM D2247, 1500 hours) Salt Spray Corrosion (ASTM B117, 1500 hours)	2.0-3.0 mil 50-60 H-2H 5B (100%) 5B (100%) 5B (100%) 3mm±0.3 mm deform, No Coating Pick off with tape No visual change, No blistering No visual change, 5B Adhesion No color change, 5B Adhesion, and blistering Rating 7 (creepage) No blistering Rating 7 (creepage) Rating 8 (blistering)
Surface Preparation:	Surfaces should be prepared according to AAMA2603-20 or the recommendations of Chemical supplier as appropriate.	
Application Data:	PLSF 70095, RAL 7042 Traffic Gray A is to be applied with a corona electrostatic powder spray gun at between 60kv – 100 kV. For box feeders, ensure probe is fully inserted in powder and operated as manufacturer's instructions. For fluid bed applications, ensure uniform fluidization of powder in the hopper. Fluidized powder should resemble "simmering liquid". Aged or compacted powder may require pre-conditioning for several minutes to fluidize evenly.	
Cure Schedule:	PLSF 70095, RAL 7042 Traffic Gray A can be cured in a direct or indirect gas convection oven, an electric oven, or an Infrared. A combination of any of these ovens is	



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also suitable. Care should be exercised when stoving at 425°F as some colors are prone to discoloration.

Standard Cure: 10 minutes @ 340°F Peak Metal Temperature

Care and Maintenance:

Reference should also be made to IFS Applicator's Manual or AAMA610-15 standard for cleaning of surfaces. This is a condition of the warranty. In broad terms, cleaning of externally located powder coating surfaces must take place every three months. Where salts/pollutants are more prevalent such as seaside and industrial areas, a cleaning program should be carried out more frequently.

Three steps to cleaning powder coated surfaces:

1. Remove loose deposits with a wet sponge (avoid scratching the surface by dry dusting).
2. Using a soft clean cloth and a mild detergent in warm water, clean the powder coating to remove dust, salt or other deposits.
3. Always rinse after cleaning with fresh water to remove any remaining detergent.

Warning: In some cases, strong solvents recommended for thinning various types of paints and also for cleaning up mastics/sealants are harmful to the extended life of the powder coated surface. These solvents should not be used for cleaning purposes and will render the warranty void if used. If paint splashes or sealants/mastics need to be removed then the following solvents can be used safely: Methylated Spirits, Turpentine, White Spirits, Ethyl Alcohol, and Isopropanol.

Storage:

PLSF 70095, RAL 7042 Traffic Gray A should be stored at temperatures below 80°F, in a dry area away from any heat source.

Health and Safety:

SDS is an integral part of using this product as it contains information on the potential health effect of exposure, personal protective equipment needed and other relevant SH&E information.

For detailed information, refer to product label and the current Chemical Data Sheet available through Sales and Customer Service Offices (Phone: 940-668-1062).

Notes:

All tests were performed on Alodine panels with a nominal film thickness of 2.5-3.0 mils.

Any recommendations contained herein or any information given by any IFS COATINGS representative is based on tests and information believed to be accurate. However, since we have no control over the conditions under which our products are transported, stored, handled, or used by purchasers, all recommendations and sales are made on condition that IFS COATINGS will not be held liable for any damages resulting from their use. No representative of ours has any authority to waive or change this provision.

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