



Technical Bulletin

PLSF 70129 RAL 7035 Light Grey

Description: *PLSF 70129, RAL 7035 Light Gray* is a thermosetting Polyester-TGIC powder coating and designed for exterior durability. This product is formulated to meet UL 1332 standard for organic coatings for steel enclosures for outdoor use electrical equipment.

Typical Powder Properties	Specific Gravity (ASTM D5965-96, C)	1.60±0.05
	Theoretical Coverage	120 sq.ft/lb./mil
	Shelf life (at below 80°F in dry condition)	12 months

Typical Physical Properties:	Film Thickness	1.8-2.5 mil
	Gloss 60°angle (ASTM D-523-89)	80-90
	Hardness (ASTM D-3363-92A)	2H
	Flexibility (ASTM D-1737-89)	1/8 inch
	Adhesion (ASTM D-3359-95A)	5B (100%)
	Impact Direct/Indirect (ASTM D-2794-93)	120/120 in-lbs.
	Salt Spray (ASTM B117, 1000 hrs, Bonderite 1000 panel)	Rating 7 (creepage)

UL DTOV2 Organic Coating (Steel Enclosure, Elect. Eq.) Recognized *

Application Data: *PLSF 70129, RAL 7035 Light Gray* is to be applied with a corona electrostatic powder spray gun at between 60kv – 100 kV.

Cure Schedule: *PLSF 70129, RAL 7035 Light Gray* can be cured in a direct or indirect gas convection oven, an electric oven, or an Infrared. A combination of any of these ovens is also suitable.

Standard Cure: 10 minutes @ 340°F Peak Metal Temperature

Storage: *PLSF 70129, RAL 7035 Light Gray* should be stored at temperatures below 80°F, in a dry area away from any heat source.

Notes: All tests were performed on B-1000 panels with a nominal film thickness of 1.8-3.0 mils. Please refer to the MSDS for safety information.

*5 stage Phosphate pre-treated steel

Any recommendations contained herein or any information given by any IFS COATINGS representative is based on tests and information believed to be accurate. However, since we have no control over the conditions under which our products are transported, stored, handled, or used by purchasers, all recommendations and sales are made on condition that IFS COATINGS will not be held liable for any damages resulting from their use. No representative of ours has any authority to waive or change this provision.