



Technical Bulletin

ERSS 85221 Busbar White

Description: *ERSS 85221, Busbar White* is a thermosetting epoxy powder coating specially formulated for electrically insulation applications and exhibits dielectric insulator properties. This product provides superior protection to electrical components with excellent adhesion, corrosion and chemical resistance and good combination of mechanical, thermal and electrical properties. These coatings are used primarily as insulation of aluminum bus bars, copper bus bars and other steel barrier materials.

Typical Powder Properties:	Specific Gravity:	1.61±0.03
	Theoretical Coverage:	119 sq.ft/lb/mil
	Shelf Life @ 25°C (77°F)	12 months

Typical Physical Properties:	Film thickness	6-10 mil
	Gloss 60°angle (ASTM D-523-89)	68-78
	Flexibility (ASTM D-1737-89)	1/8 inch
	Hardness (ASTM D-3363-92A)	3H
	Adhesion (ASTM D-3359-95A)	5B (100%)
	Impact Direct/Indirect (ASTM D-2794-93)	120/120 in-lbs.
	Glass Transition Temperature (ASTM E1356)	108-122°C
Salt Spray (ASTM B117, 2000 hrs., Bonderite 1000 panel)	Rating 7 (creepage)	

Typical Electrical Properties:	Dielectric Strength (ASTM D149-97)	900-1200 volts/mil
	Dielectric Constant (ASTM D150, at 1 mHz)	2.5-6.0
	Volume Resistivity (ASTM D257)	1.0-4.0x10 ¹⁵ Ohm-cm
	Thermal Conductivity (ASTM D5470)	0.5-0.7 W/m-K
	UL 94 Vertical Burning Test (IEC60695)	V-0
	Thermal Over-bake Stability (ASTM D2454)	300% (up to 30 min@340°F)

Application Data: *ERSS 85221, Busbar White* can be applied by fluidized bed dipping process to meet customer thickness specifications or corona electrostatic powder spray gun at between 60kv – 100 kV. It is important that these coatings should only be applied over properly prepared substrate to ensure good adhesion.

Cure Schedule: *ERSS 85221, Busbar White* can be cured in a direct or indirect gas convection oven, an electric oven, or an Infrared. A combination of any of these ovens is also suitable.

Standard Cure: 10 minutes @ 340°F Peak Metal Temperature

Approvals: *File E521322: UL 94* (Flame Retardancy)
File E521322: UL746B

Storage: *ERSS 85221, Busbar White* should be stored at temperatures below 80°F, in a dry area away from any heat source.

Notes: The properties such as adhesion, impact resistance, hardness, flexibility, and salt spray tests were performed on Bonderite 1000 at film thickness of 2.5-3.5 mils. Please refer to the MSDS for safety information.

(revised on 02-10-2022)

Any recommendations contained herein or any information given by any IFS COATINGS representative is based on tests and information believed to be accurate. However, since we have no control over the conditions under which our products are transported, stored, handled, or used by purchasers, all recommendations and sales are made on condition that IFS COATINGS will not be held liable for any damages resulting from their use. No representative of ours has any authority to waive or change this provision.