



## Technical Bulletin

### SLFL 41939 Low Cure Bronze Texture

**Description:** *SLFL 41939, L/C Bronze Texture* is a thermosetting Super Polyester-TGIC powder coating and designed for excellent exterior durability. When properly applied this product will meet or exceed the AAMA 2604-5 specification.

<b>Typical Powder Properties</b>	Specific Gravity (ASTM D5965-96, C)	1.78+/-0.05
	Theoretical Coverage	108 sq./lb./mil

<b>Typical Physical Properties:</b>	Film Thickness	2.0-3.0 mil
	Gloss 60'angle (ASTM D-523-89)	10-20 (visual)
	Hardness (ASTM D-3363-92A)	2H
	Flexibility (ASTM D-1737-89)	¼-1/8 inch
	Adhesion (ASTM D-3359-95A)	5B (100%)
	Impact Direct/Indirect (ASTM D-2794-93)	80/80 in-lbs.
	Salt Spray (ASTM B117, 1000 hrs, Bonderite 1000 panel)	Rating 7 (creepage)
	Salt Spray (ASTM B117, 3000 hrs, Alodine panel)	Rating 7 (creepage)

**Application Data:** *SLFL 41939, L/C Bronze Texture* is to be applied with a corona electrostatic powder spray gun at between 60kv – 100 kV.

**Cure Schedule:** *SLFL 41939, L/C Bronze Texture* can be cured in a direct or indirect gas convection oven, an electric oven, or an Infrared. A combination of any of these ovens is also suitable.

**Standard Cure:** 10 minutes @ 325°F Peak Metal Temperature

**Storage:** *SLFL 41939, L/C Bronze Texture* should be stored at temperatures below 80°F, in a dry area away from any heat source.

**Notes:** All tests were performed on B-1000 iron phosphated and Alodine panels with a nominal film thickness of 2.0-3.0 mils. Please refer to the MSDS for safety information.

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